Termini by Schadenfreude

Solution

Instruction from removed letters is ALTER SEVEN CELLS TO SHOW COMPLETE SEPTET. Highlighted cells give HOPE, CROSBY, LAMOUR, stars of the "Road to ...." films: BALI, UTOPIA, ZANZIBAR, SINGAPORE, HONG KONG, MOROCCO and RIO (shown in bold italics). Altered entries are APERT/SPUE, BORDS, ORTS, TRUSS, ERSE, TIEIN, SERAPHIS (changed letters shown in red).

Notes

Reversed entries shown in bold. Extra words/letters underlined. Removed letters shown to the right of the clue number.

ACROSS
2A SANSEBASTIAN palace (SANE around S)+(A for O in BASTION)
11L SPUE bloke SUE around P
O13 INFOLD brother IN+FOLD
P15 ORPHEAN pluck [HARP+ONE]*
E16 RAPINE focused RAP+IN+E
17T BUROO tour [OUR]* in BO
18E OAST haste O+A+ST
20R ABODE  Stray  AE around BOD
R23 ERSE   ironic  (P)ERSE
24S TULLIAN is TULL+I+A+N
S27 GOES   Husband GO+E+S
B29 BRAZES Nobody B+RAZE+S
31E ESKIMO eyes [SMOKE]* around I
Y32 DENY   Mayors DEY around N
33V REGENCY Vrow's R(OW)+EGENCY
36E ORTS   bites [SORT]*
38N ASANA  Austrian (A+SAN)+A
O42 NAOI   loved IOAN(rev)
44C ONION  Crochet (ON+ON) around I
45E EUNUCH mean E+UN+U+CH
46L SERAPHS Gold ARES(rev)+P+HS
47L DERAIN  Slough DRAIN around E
48S OARS   screw (C)OARS(E)
R49 TOASTMASTERS Rugby TO+A+S+[SMART+SET]*

DOWN
H1 HENBIT holds HEN+BIT
3T APERT  at A+PER+T
4O TOPO  top TO+PO
5S BORDS  stables B+(C)ORDS
6H ANOA  hare NO in (A+A)
7O ELATERS soon [ARE+S+LET]*
8W EXPOS  was EXP+SO(rev)
9C ANNE  gold AN+NE
10O SIEGES  callous (I in SEG )+E+(CALAI)S
12M SHOAL  stamp HOA in (AI)SL(ES)
O14 FIBROIN old [IRON+BI+F]*
C19 CURE  Anglicans 2 defs
A21 ONORA  sympathy (D)ONOR+A
22P DREE  deep D+R+(S)EE(N)
25L LANTANA  growler ANT in LANA
26E ASPS  planets (S in AP)+S
28T ACME terror [CAME]*
L30 ELANCES lookoutE(NTER)+(C in LANES)
32E DOZENS robe ZEN in (DO+S)
34S SAONE  jokes (S+ONE) around A
M35 BOSOMY female O in [M+BOYS]*
U37 TRUSS  fully TRUS(T)+S
39E TIEIN  Eton IE in (T+IN)
40P CIPRO  pig C+PI(rev)+R+O
41T PUIR  meant PUR around I
43E MISO  some I in [SOM]*
44T SORN  honest hidden